



**SIMONA**

**SIMOLIFE**

Product Range for Orthotics and Prosthetics

GLOBAL THERMOPLASTIC SOLUTIONS

## Key

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### Fields of application



Trunk orthoses



Orthoses for upper extremities



Orthoses for lower extremities



Foot/leg prostheses



Hand/arm prostheses

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## Plastics in Service of Health SIMONA – A Trusted Partner



Acknowledged for its consistently high quality, SIMONA has been a trusted partner to the orthopaedic technology sector for more than 35 years. The SIMOLIFE line of sheet materials represents the most extensive range of products tailored to the specific requirements of the orthopaedics industry. Using certified raw materials, we manufacture premium-quality products that meet the highest standards applicable within the health care sector.

# Global Thermoplastic Solutions – Welcome to SIMONA

**SIMONA is acknowledged as one of the leading producers and development partners in the field of thermoplastics. We are able to offer you best-in-class solutions tailored to your applications: in the chemical processing industry, in the water, energy and commodities supply sector as well as in the field of mobility, construction and environmental technology. What is more, our operations span the globe.**

Drawing on our outstanding abilities in process engineering, we specialise in the production of plastic sheets, fittings and piping systems designed to meet the highest standards. Our ambition is to become your first port of call for all safety- and eco-specific applications.

## **Extensive product range**

SIMONA boasts one of the world's largest portfolios of thermoplastic products:

- Sheets
- Finished parts and profiles
- Welding rods
- Solid and hollow rods
- Pipes and fittings
- Valves

We use a wide selection of premium-quality materials to manufacture our products. Working in close cooperation with your team, we are also able to modify existing

materials or develop entirely new solutions for the purpose of creating customised products that meet your specific requirements.

## **Best-in-class quality**

Frequent product audits and endurance testing provide essential data for our R&D engineers to make targeted improvements to the SIMONA portfolio on a continual basis. Committed to excellence, we are thus able to offer an innovative, high-quality product range.

## **Expert advice**

As a customer, you always take centre stage: from project development and materials procurement through to production and on-site planning, we are committed to providing the very best professional advice and assistance. At the same time, we are inspired and spurred on by new technical challenges.

## **Global distribution network**

SIMONA operates production plants in Europe, America and Asia. Maintaining a global network of subsidiaries and distribution partners, we are renowned for providing a fast, flexible and reliable service.

## **Compelling solutions**

SIMONA City is designed to capture the spirit of diversity that infuses our portfolio of products. Discover SIMONA City!







*The management systems operated by SIMONA AG with regard to quality, the environment and energy resources are certified in accordance with DIN EN ISO 9001, DIN EN ISO 14001 and DIN EN ISO 50001.*



*The quality management system of SIMONA AG in compliance with the Pressure Equipment Directive is certified to 97/23/EC Annex I, para. 4.3.*

# SIMOLIFE

## Diversity of Materials

**Thermoplastics have been instrumental in the evolution of modern-day orthopaedic technology and are now an integral part of this area of application. Today, they have almost completely replaced classic materials such as wood and leather.**

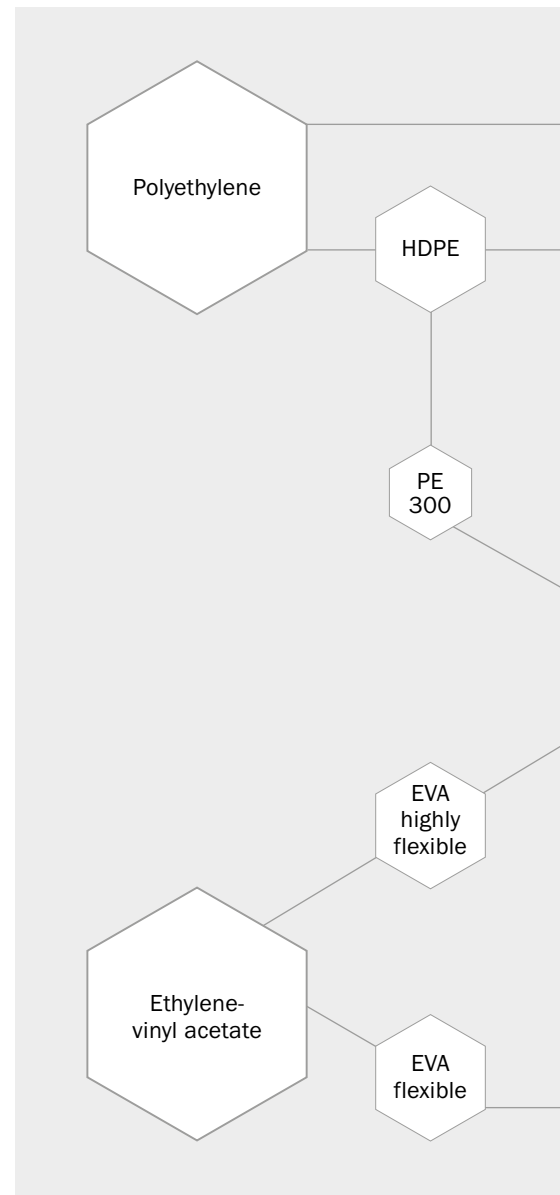
The range of plastics to choose from is extensive, with polyethylene, polypropylene, ethylene-vinyl acetate, copolyester, etc. being used as compact sheet materials.

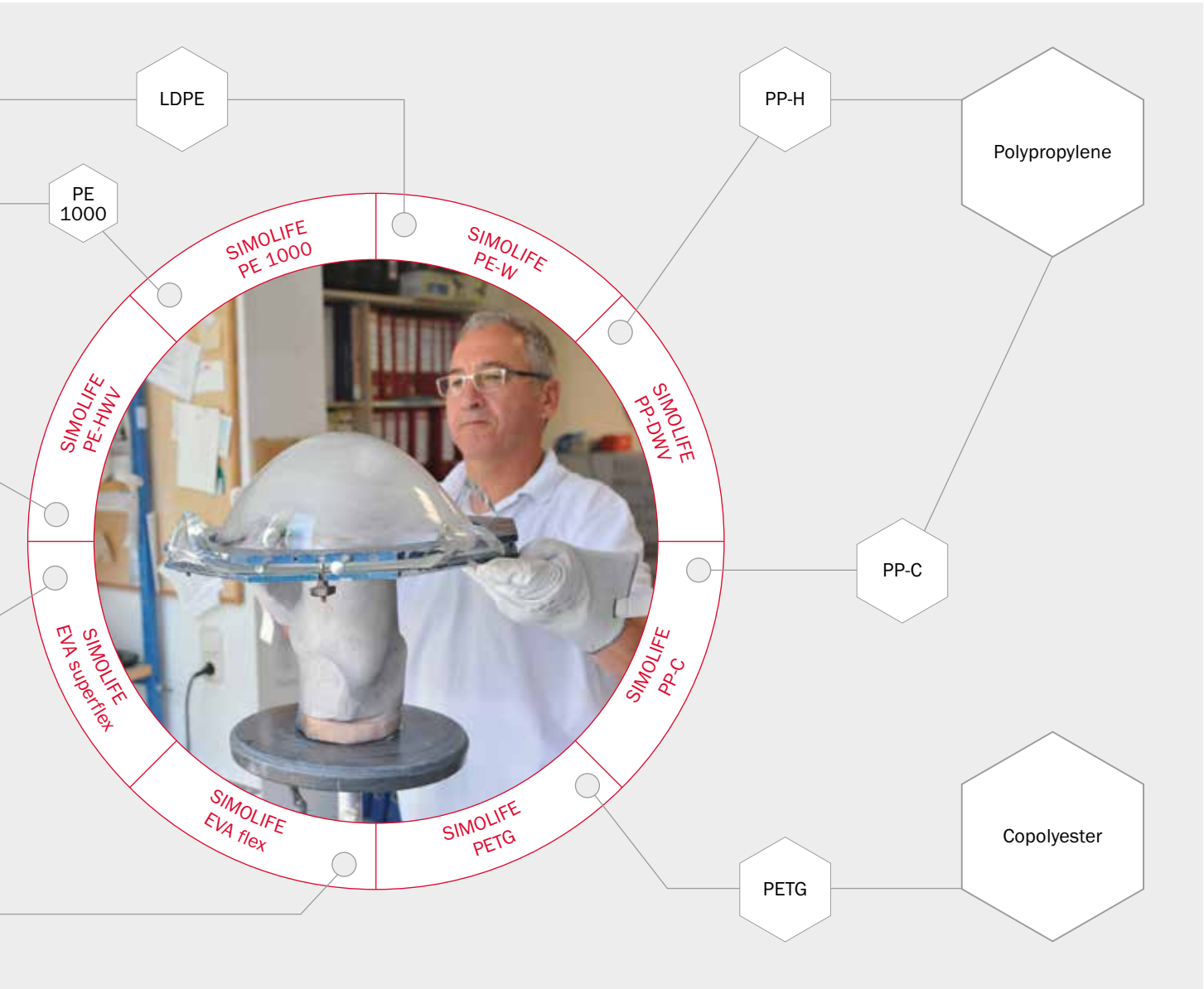
Specially developed for the field of orthopaedic technology, the SIMOLIFE line includes a wide range of products spanning various materials.

The various types of polymer used within this area display different characteristics. Thus, the demands of orthopaedic technicians with regard to specific production methods can be met in full, as can the personal requirements of each patient.

Plastics are generally acknowledged for their lightweight, skin-friendly properties, as well as offering the benefit of long-lasting functionality. Thanks to the high dimensional stability and efficient processability of the sheet materials, orthopaedic technicians can create orthoses and prostheses that are perfectly adapted to the patient's anatomy.

Each type of plastic offers specific benefits within its defined fields of application.





From polymer category to product range

# SIMOLIFE

## The Right Material for Each Application

	Diagnosis/test sockets	Final prosthetic sockets	Flexible interior prosthetic sockets
			
<b>SIMOLIFE PE-HWV</b>		✓	
<b>SIMOLIFE PE 1000</b>			
<b>SIMOLIFE PE-W</b>			✓
<b>SIMOLIFE PP-DWV</b>		✓	
<b>SIMOLIFE PP-C</b>		✓	
<b>SIMOLIFE PETG</b>	✓		
<b>SIMOLIFE EVA</b>			✓



<b>Foot/leg orthoses (AFO, DAFO, KAFO)</b>	<b>Functional foot orthoses (FFO)</b>	<b>Hand/arm orthoses</b>	<b>Corsets</b>
			
✓	✓	✓	✓
✓	✓	✓	✓
✓	✓	✓	✓
✓	✓	✓	✓
✓	✓	✓	✓
	✓		

# SIMOLIFE

## Your Benefits at a Glance



### More than 35 years' experience

Acknowledged for the consistently high quality of its products, SIMONA has been a trusted partner to the orthopaedic technology sector for many years. Frequent product audits and endurance testing provide essential data for our R&D engineers to make targeted improvements to the SIMONA portfolio on a continual basis. Committed to excellence, we are thus able to offer an innovative, high-quality product range.

### Highest quality standards

We only use certified raw materials of the highest quality for the manufacture of SIMOLIFE products. The purity of these raw materials is safeguarded by stringent incoming goods inspections. Continuous quality monitoring during the production process and low-stress sheet extrusion help to

guarantee consistent material properties for subsequent use in your field of application.

### Excellent processing characteristics

SIMOLIFE products have excellent thermoforming properties. With the help of advanced process engineering, we have reduced the level of material shrinkage to a minimum – a tangible benefit particularly in the field of orthopaedic technology. This translates into excellent dimensional stability and best possible fit.

### Very good skin compatibility


On request, selected SIMOLIFE materials can be supplied with antimicrobial properties. This permanently reduces the propagation of microorganisms, such as bacteria and yeasts, thus preventing odours and discolouration to the

material. What is more, SIMOLIFE products with antimicrobial properties do not contain silver.

All SIMOLIFE products are physiologically safe as per BfR, EU and FDA and are certified as biocompatible in accordance with DIN EN ISO 10993-5/-10. As a result of these properties and the resistance to sweat, cosmetics, skin creams, detergents and disinfectants, they offer users the combined benefits of safety and reliability.



## Product Range

	SIMOLIFE PE-HWV	SIMOLIFE PE 1000	SIMOLIFE PE-W	SIMOLIFE PP-DWV	SIMOLIFE PP-C	SIMOLIFE PETG	SIMOLIFE EVA flex	SIMOLIFE EVA superflex	
<b>Sheets</b> (sizes/thicknesses in mm)									
	400 x 400					9, 10, <b>12, 15, 20</b>	3, 4, 6, 8, <b>9, 10, 12, 15</b>	6, 9, <b>10, 12, 15</b>	
	1,208 x 804					8, 9, 10, <b>12, 15, 20</b>			
	2,000 x 1,000	<b>2, 3, 4, 5, 6, 8, 10</b>	<b>1, 2, 3, 4, 5, 6</b>	<b>1, 1.5, 2, 3, 4, 5, 6</b>	2, <b>3, 4, 5, 6</b>	2, <b>3, 4, 5, 6</b>		3, 4, 6, 8, 9, 10, 12, 15	
	50,000 x 1,000			1, 1.5, 2					
	Colours	natural, skin-coloured	natural, black, green	natural	natural	natural	transparent	natural, skin-coloured	natural
	Antimicrobial properties on request	✓	-	-	✓	-	✓	✓	-

**Bold type** = available immediately (colour: natural or transparent); light-faced type = available on request  
The sizes specified are standard sizes. Other sizes, thicknesses and colours available on request.

## Material specifications

	SIMOLIFE PE-HWV	SIMOLIFE PE 1000	SIMOLIFE PE-W	SIMOLIFE PP-DWV	SIMOLIFE PP-C	SIMOLIFE PETG	SIMOLIFE EVA flex	SIMOLIFE EVA superflex
Density, g/cm <sup>3</sup> , DIN EN ISO 1183	0.947	0.930	0.928	0.905	0.910	1.270	0.934	0.955
Tensile modulus of elasticity, MPa, DIN EN ISO 527	900	700	350	1,380	1,200	1,900	75	19
Shore hardness D, DIN EN ISO 868	64	60	54	70	67	78	39	29
Processing temperature, °C (oven temperature)*	165 - 180	190 - 215	120 - 130	185 - 215	185 - 215	160 - 170	150 - 160	150 - 160
Heat-up time, min/mm sheet thickness (retention time in oven)*	2 - 3	3 - 4	2 - 3	2 - 3	2 - 3	3 - 4	1.5 - 2.5	1.5 - 2.5
Biocompatibility in accordance with DIN EN ISO 10993-5/-10	✓	✓	✓	✓	✓	✓	✓	✓
Physiological safety in accordance with BfR, EU and FDA	✓	✓	✓	✓	✓	✓	✓	✓

\* The actual parameters can vary depending on the type and condition of the oven as well as the sheet thickness. Therefore, all figures presented here are for orientation purposes only. The exact parameters will have to be determined by the user.

# SIMOLIFE PE-HWV

## Processing Example: Lower Arm Orthosis



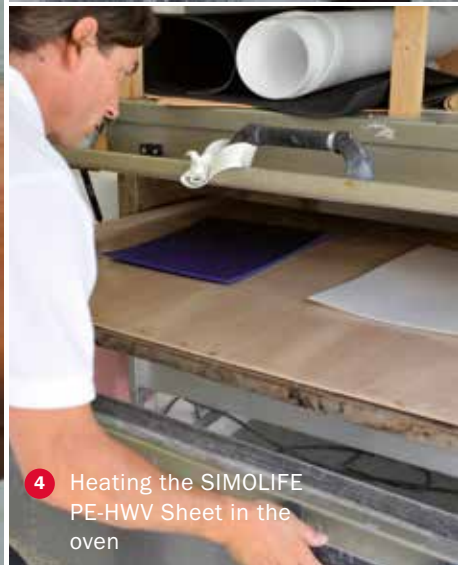
1 Preparing a plaster cast (negative cast)



2 Pouring the plaster into the negative cast



3 Shaping and measuring the plaster model (positive model)



4 Heating the SIMOLIFE PE-HWV Sheet in the oven



5 Colouring the sheet with thermal colouration paper



6 Deep-drawing the heated sheet over the plaster model by means of vacuum forming



7 Cutting and removing the lower arm orthosis



8 Unmachined lower arm orthosis



9 Aligning and reworking the lower arm orthosis

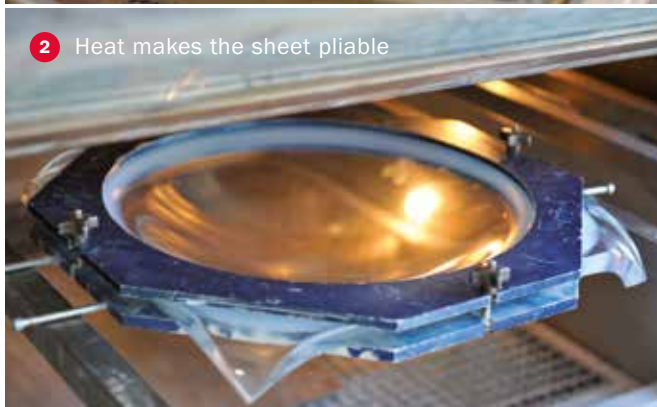


10 Fitting the finished lower arm orthosis



# SIMOLIFE EVA

## Processing Example: Interior Prosthetic Socket





With the kind assistance of the medical supply store "Sanitätshaus Guckes" in Worms.

# SIMOLIFE PE-HWV



## SIMOLIFE PE-HWV

Fields of application	Description	Properties	Certifications
	High-density polyethylene (HDPE)	Superior to LDPE in rigidity and strength	Biocompatibility in accordance with DIN EN ISO 10993-5 and DIN EN ISO 10993-10
		Minimal shrinkage, optimized for O&P	
		Resistant to sweat, cosmetics, skin creams, detergents and disinfectants	Physiological safety in accordance with BfR, EU and FDA

## Material specifications

Density, g/cm <sup>3</sup> , DIN EN ISO 1183	0.947
Tensile modulus of elasticity, MPa, DIN EN ISO 527	900
Shore hardness D, DIN EN ISO 868	64
Processing temperature, °C (oven temperature)*	165 – 180
Heat-up time, min/mm sheet thickness (retention time in oven)*	2 – 3

\* The actual parameters can vary depending on the type and condition of the oven as well as the sheet thickness. Therefore, all figures presented here are for orientation purposes only. The exact parameters will have to be determined by the user.

## Product Range

Sizes in mm	Thicknesses in mm	Colours	Antimicrobial properties on request
2,000 x 1,000	<b>2, 3, 4, 5, 6, 8, 10</b>	natural	✓
2,000 x 1,000	<b>2, 3, 4, 5, 6</b>	skin coloured	✓

**Bold type** = available immediately;  
light-faced type = available on request  
The sizes specified are standard sizes.  
Other sizes, thicknesses and colours available on request.

# SIMOLIFE PE 1000



## SIMOLIFE PE 1000

Fields of application	Description	Properties	Certifications
	Ultra-high-molecular-weight polyethylene (PE-UHMW)	High abrasion and wear resistance	Biocompatibility in accordance with DIN EN ISO 10993-5 and DIN EN ISO 10993-10
		High impact strength	
		Resistant to sweat, cosmetics, skin creams, detergents and disinfectants	Physiological safety in accordance with BfR, EU and FDA

### Material specifications

Density, g/cm <sup>3</sup> , DIN EN ISO 1183	0.930
Tensile modulus of elasticity, MPa, DIN EN ISO 527	700
Shore hardness D, DIN EN ISO 868	60
Processing temperature, °C (oven temperature)*	190 - 215
Heat-up time, min/mm sheet thickness (retention time in oven)*	3 - 4

\* The actual parameters can vary depending on the type and condition of the oven as well as the sheet thickness. Therefore, all figures presented here are for orientation purposes only. The exact parameters will have to be determined by the user.

### Product Range

Sizes in mm	Thicknesses in mm	Colours
2,000 x 1,000	<b>1, 2, 3, 4, 5, 6</b>	natural
2,000 x 1,000	<b>1, 2, 3, 4, 5, 6</b>	green

**Bold type** = available immediately;  
light-faced type = available on request  
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Other sizes, thicknesses and colours available on request.



# SIMOLIFE PE-W



## SIMOLIFE PE-W

Fields of application	Description	Properties	Certifications
	Plasticized polyethylene (LDPE)	<p>Lower rigidity and strength than HDPE</p> <p>High flexibility</p> <p>Resistant to sweat, cosmetics, skin creams, detergents and disinfectants</p>	<p>Biocompatibility in accordance with DIN EN ISO 10993-5 and DIN EN ISO 10993-10</p> <p>Physiological safety in accordance with BfR, EU and FDA</p>

### Material specifications

Density, g/cm <sup>3</sup> , DIN EN ISO 1183	0.928
Tensile modulus of elasticity, MPa, DIN EN ISO 527	350
Shore hardness D, DIN EN ISO 868	54
Processing temperature, °C (oven temperature)*	120 - 130
Heat-up time, min/mm sheet thickness (retention time in oven)*	2 - 3

\* The actual parameters can vary depending on the type and condition of the oven as well as the sheet thickness. Therefore, all figures presented here are for orientation purposes only. The exact parameters will have to be determined by the user.

### Product Range

Sizes in mm	Thicknesses in mm	Colours
2,000 x 1,000	<b>1, 1.5, 2, 3, 4, 5, 6</b>	natural
50,000 x 1,000	1, 1.5, 2	natural

**Bold type** = available immediately;  
 light-faced type = available on request  
 The sizes specified are standard sizes.  
 Other sizes, thicknesses and colours available on request.



# SIMOLIFE PP-DWV



## SIMOLIFE PP-DWV

Fields of application	Description	Properties	Certifications
	Polypropylene homopolymer	Higher rigidity and strength than PP-C Fatigue stability Minimal shrinkage, optimized for O&P Resistant to sweat, cosmetics, skin creams, detergents and disinfectants	Biocompatibility in accordance with DIN EN ISO 10993-5 and DIN EN ISO 10993-10 Physiological safety in accordance with BfR, EU and FDA

### Material specifications

Density, g/cm <sup>3</sup> , DIN EN ISO 1183	0.905
Tensile modulus of elasticity, MPa, DIN EN ISO 527	1,380
Shore hardness D, DIN EN ISO 868	70
Processing temperature, °C (oven temperature)*	185 - 215
Heat-up time, min/mm sheet thickness (retention time in oven)*	2 - 3

\* The actual parameters can vary depending on the type and condition of the oven as well as the sheet thickness. Therefore, all figures presented here are for orientation purposes only. The exact parameters will have to be determined by the user.

### Product Range

Sizes in mm	Thicknesses in mm	Colours	Antimicrobial properties on request
2,000 x 1,000	<b>2, 3, 4, 5, 6</b>	natural	✓

**Bold type** = available immediately;  
 light-faced type = available on request  
 The sizes specified are standard sizes.  
 Other sizes, thicknesses and colours available on request.

# SIMOLIFE PP-C



## SIMOLIFE PP-C

Fields of application	Description	Properties	Certifications
	Polypropylene copolymer	Higher impact strength than PP-DWV	Biocompatibility in accordance with DIN EN ISO 10993-5 and DIN EN ISO 10993-10
		Lower susceptibility to stress cracks	
		Resistant to sweat, cosmetics, skin creams, detergents and disinfectants	Physiological safety in accordance with BfR, EU and FDA

## Material specifications

Density, g/cm <sup>3</sup> , DIN EN ISO 1183	0.910
Tensile modulus of elasticity, MPa, DIN EN ISO 527	1,200
Shore hardness D, DIN EN ISO 868	67
Processing temperature, °C (oven temperature)*	185 - 215
Heat-up time, min/mm sheet thickness (retention time in oven)*	2 - 3

\* The actual parameters can vary depending on the type and condition of the oven as well as the sheet thickness. Therefore, all figures presented here are for orientation purposes only. The exact parameters will have to be determined by the user.

## Product Range

Sizes in mm	Thicknesses in mm	Colours
2,000 x 1,000	<b>2, 3, 4, 5, 6</b>	natural

**Bold type** = available immediately;  
light-faced type = available on request  
The sizes specified are standard sizes.  
Other sizes, thicknesses and colours available on request.

# SIMOLIFE PETG



## SIMOLIFE PETG

Fields of application	Description	Properties	Certifications
	Thermoplastic copolyester	Highly transparent even after processing	Biocompatibility in accordance with DIN EN ISO 10993-5 and DIN EN ISO 10993-10
		Excellent thermoforming properties	
		Good postforming properties	Physiological safety in accordance with BfR, EU and FDA

### Material specifications

Density, g/cm <sup>3</sup> , DIN EN ISO 1183	1.270
Tensile modulus of elasticity, MPa, DIN EN ISO 527	1,900
Shore hardness D, DIN EN ISO 868	78
Processing temperature, °C (oven temperature)*	160 - 170
Heat-up time, min/mm sheet thickness (retention time in oven)*	3 - 4

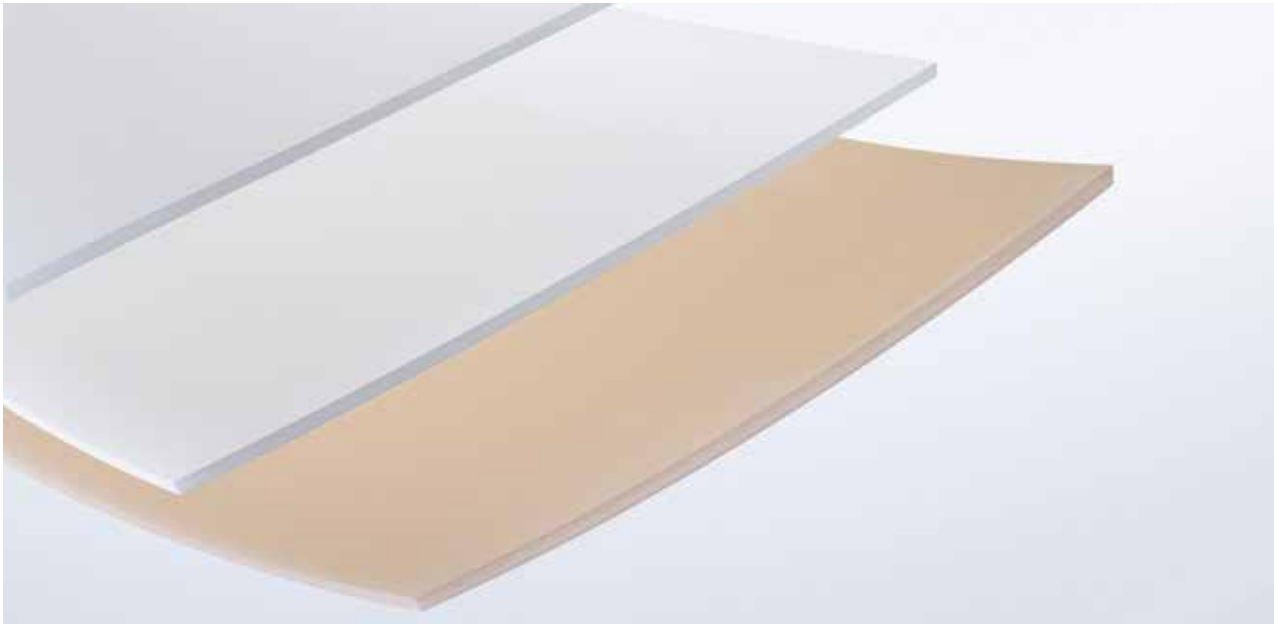
\* The actual parameters can vary depending on the type and condition of the oven as well as the sheet thickness. Therefore, all figures presented here are for orientation purposes only. The exact parameters will have to be determined by the user.

### Product Range

Sizes in mm	Thicknesses in mm	Colours	Antimicrobial properties on request
400 x 400	9, 10, <b>12</b> , <b>15</b> , <b>20</b>	transparent	✓
1,208 x 804	8, 9, 10, <b>12</b> , <b>15</b> , 20	transparent	✓

**Bold type** = available immediately;  
light-faced type = available on request  
The sizes specified are standard sizes.  
Other sizes, thicknesses and colours available on request.

# SIMOLIFE EVA flex



## SIMOLIFE EVA flex

Fields of application	Description	Properties	Certifications
	Ethylene-vinyl acetate	High flexibility	Biocompatibility in accordance with DIN EN ISO 10993-5 and DIN EN ISO 10993-10
		Minimal shrinkage, optimized for O&P	
		Excellent formability	Physiological safety in accordance with BfR, EU and FDA

## Material specifications

Density, g/cm <sup>3</sup> , DIN EN ISO 1183	0.934
Tensile modulus of elasticity, MPa, DIN EN ISO 527	75
Shore hardness D, DIN EN ISO 868	39
Processing temperature, °C (oven temperature)*	150 – 160
Heat-up time, min/mm sheet thickness (retention time in oven)*	1.5 – 2.5

\* The actual parameters can vary depending on the type and condition of the oven as well as the sheet thickness. Therefore, all figures presented here are for orientation purposes only. The exact parameters will have to be determined by the user.

## Product Range

Sizes in mm	Thicknesses in mm	Colours	Antimicrobial properties on request
400 x 400	3, 4, 6, 8, <b>9, 10, 12, 15</b>	natural	✓
400 x 400	6, 8, 10, 12	skin coloured	✓
2,000 x 1,000	3, 4, 6, 8, 9, 10, 12, 15	natural	✓

**Bold type** = available immediately;  
light-faced type = available on request  
The sizes specified are standard sizes.  
Other sizes, thicknesses and colours available on request.

# SIMOLIFE EVA superflex



## SIMOLIFE EVA superflex

Fields of application	Description	Properties	Certifications
	Ethylene-vinyl acetate	Very high flexibility	Biocompatibility in accordance with DIN EN ISO 10993-5 and DIN EN ISO 10993-10
		Minimal shrinkage, optimized for O&P	
		Excellent formability	Physiological safety in accordance with BfR, EU and FDA

### Material specifications

Density, g/cm <sup>3</sup> , DIN EN ISO 1183	0.955
Tensile modulus of elasticity, MPa, DIN EN ISO 527	19
Shore hardness D, DIN EN ISO 868	29
Processing temperature, °C (oven temperature)*	150 - 160
Heat-up time, min/mm sheet thickness (retention time in oven)*	1.5 - 2.5

\* The actual parameters can vary depending on the type and condition of the oven as well as the sheet thickness. Therefore, all figures presented here are for orientation purposes only. The exact parameters will have to be determined by the user.

### Product Range

Sizes in mm	Thicknesses in mm	Colours
400 x 400	6, 9, <b>10, 12, 15</b>	natural

**Bold type** = available immediately;  
light-faced type = available on request  
The sizes specified are standard sizes.  
Other sizes, thicknesses and colours available on request.



# Advice and Information

## Consulting Service

Our customers benefit from customised solutions that help them compete successfully within the business arena. SIMONA can draw on many years of experience in the manufacture of sheets, pipes and fittings. You will also be able to rely on our extensive know-how and high level of technical expertise in the field of polymer engineering. Our Technical Service Centre team looks forward to assisting you:

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**i** Phone +49(0)67 52 14-587  
Fax +49(0)67 52 14-302  
tsc@simona.de

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## SIMONA Sales Academy

We organise seminars at our Technology Centre and educational facilities in Kirn for the purpose of providing product training and information on the very latest processing and fabrication methods. On request, we can also provide training at your own premises. Contact details:

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**i** Phone +49(0)67 52 14-251  
Fax +49(0)67 52 14-60251  
salesacademy@simona.de

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## Information Service

Further information is available in the form of catalogues, brochures, case studies and project reports. We also offer DVDs, technical data sheets and product samples. Please feel free to contact our Marketing department:

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**i** Phone +49(0)67 52 14-383  
Fax +49(0)67 52 14-738  
marketing@simona.de

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## Delivery Service

Our central warehouse and global distribution centres supply SIMONA standard products from stock, thus guaranteeing speedy and flexible delivery. Various sizes and thicknesses available from stock. Please contact our sales department for further details concerning availability.

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**i** Phone +49(0)67 52 14-0  
Fax +49(0)67 52 14-211  
sales@simona.de

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# SIMONA worldwide

## SIMONA AG

**Teichweg 16**  
**55606 Kirn**  
**Germany**  
Phone +49(0) 67 52 14-0  
Fax +49(0) 67 52 14-211  
mail@simona.de  
www.simona.de

## PRODUCTION SITES

**Plant I**  
Teichweg 16  
55606 Kirn  
Germany

**Plant II**  
Sulzbacher Straße 77  
55606 Kirn  
Germany

**Plant III**  
Gewerbstraße 1-2  
77975 Ringsheim  
Germany

**SIMONA Plast-Technik s.r.o.**  
U Autodílen 23  
43603 Litvínov-Chudeřín  
Czech Republic

**SIMONA ENGINEERING PLASTICS**  
**(Guangdong) Co. Ltd.**  
No. 368 Jinou Road  
High & New Technology Industrial  
Development Zone  
Jiangmen, Guangdong  
China 529000

**SIMONA AMERICA INC.**  
101 Power Boulevard  
Archbald, PA 18403  
USA

**Boltaron Inc.**  
**A SIMONA Group Company**  
One General Street  
Newcomerstown, OH 43832  
USA

## SALES OFFICES

**SIMONA S.A.S. FRANCE**  
Z.I. 1, rue du Plant Loger  
95335 Domont Cedex  
France  
Phone +33(0) 1 39 35 4949  
Fax +33(0) 1 39 91 05 58  
mail@simona-fr.com  
www.simona-fr.com

**SIMONA UK LIMITED**  
Telford Drive  
Brookmead Industrial Park  
Stafford ST16 3ST  
Great Britain  
Phone +44(0) 1785 22 24 44  
Fax +44(0) 1785 22 20 80  
mail@simona-uk.com  
www.simona-uk.com

**SIMONA AG SWITZERLAND**  
Industriezone  
Bäumlimattstrasse 16  
4313 Möhlin  
Switzerland  
Phone +41(0) 61 8 55 9070  
Fax +41(0) 61 8 55 9075  
mail@simona-ch.com  
www.simona-ch.com

**SIMONA S.r.l. ITALIA**  
**UNIPERSONALE**  
Via Padana Superiore 19/B  
20090 Vimodrone (MI)  
Italy  
Phone +39 02 25 08 51  
Fax +39 02 25 08 520  
mail@simona-it.com  
www.simona-it.com

**SIMONA IBERICA**  
**SEMI LABORADOS S.L.**  
Doctor Josep Castells, 26-30  
Polígono Industrial Fonollar  
08830 Sant Boi de Llobregat  
Spain  
Phone +34 93 635 41 03  
Fax +34 93 630 88 90  
mail@simona-es.com  
www.simona-es.com

**SIMONA-PLASTICS CZ, s.r.o.**  
Zděbradská ul. 70  
25101 Říčany-Jažlovice  
Czech Republic  
Phone +420 323 63 78 37  
Fax +420 323 63 78 48  
mail@simona-cz.com  
www.simona-cz.com

**SIMONA POLSKA Sp. z o.o.**  
ul. Wrocławska 36  
Wojkowice k / Wrocławia  
55-020 Żórawina  
Poland  
Phone +48(0) 71 3 52 80 20  
Fax +48(0) 71 3 52 81 40  
mail@simona-pl.com  
www.simona-pl.com

**OOO "SIMONA RUS"**  
Prospekt Andropova, 18, Bl. 6  
115432 Moscow  
Russian Federation  
Phone +7 (499) 683 00 41  
Fax +7 (499) 683 00 42  
mail@simona-ru.com  
www.simona-ru.com

**SIMONA FAR EAST LIMITED**  
Room 501, 5/F  
CCT Telecom Building  
11 Wo Shing Street  
Fo Tan, Hong Kong  
China  
Phone +852 29 47 01 93  
Fax +852 29 47 01 98  
sales@simona-hk.com  
www.simona-cn.com

**SIMONA ENGINEERING PLASTICS**  
**TRADING (Shanghai) Co. Ltd.**  
Room C, 19/F, Block A  
Jia Fa Mansion  
129 Da Tian Road, Jing An District  
Shanghai  
China 200041  
Phone +86 21 6267 0881  
Fax +86 21 6267 0885  
shanghai@simona.com.cn  
www.simona-cn.com

**SIMONA AMERICA INC.**  
101 Power Boulevard  
Archbald, PA 18403  
USA  
Phone +1 866 501 2992  
Fax +1 800 522 4857  
mail@simona-america.com  
www.simona-america.com

**Boltaron Inc.**  
**A SIMONA Group Company**  
One General Street  
Newcomerstown, OH 43832  
USA  
Phone +1 800 342 7444  
Fax +1 740 498 5448  
info@boltaron.com  
www.boltaron.com



**SIMONA AG**

Teichweg 16

D-55606 Kirn

Phone +49 (0) 67 52 14-0

Fax +49 (0) 67 52 14-211

mail@simona.de

www.simona.de

